



## Ford Focus ST225 Gearbox Mount Installation Guide

The Direnza Ford Focus ST225 | ST250 Gearbox Link Mount is a high performance, after-market part. Increasing the strength of the connection between a vehicles engine/ gearbox & chassis. Noticeably improving throttle and turn in response.

### DISCLAIMER

- Allow the vehicle to cool completely prior to installation.
- We recommend that this Gearbox Mount is installed by a professional.
- Direnza is not responsible for any vehicle damage or personal injury due to installation errors, misuse or removal of Direnza products.

### TOOLS REQUIRED

- 13mm Socket
- 17mm Socket
- Extension

1x Gearbox Link Mount Body  
1x Bolt  
1x Nut





1. Lift the car high enough to gain access to the gearbox mount.



2. Undo 15mm bolt securing the link mount to the dog leg mount.



3. Undo 15mm bolt underneath the subframe.



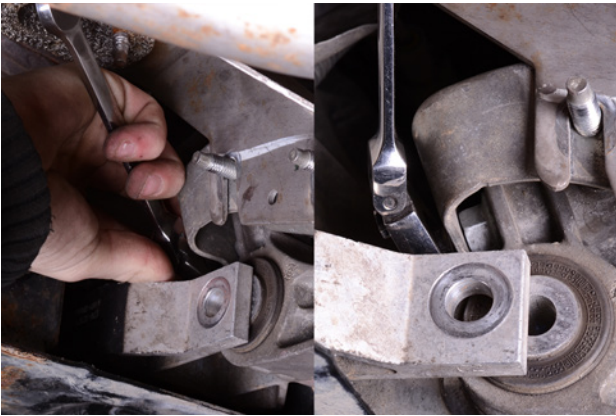
4. Undo 3x 13mm bracket nuts.



5. Step 4 continued.



6. Undo the two 10mm nuts on the upper mounting spacer/bracket.



7. Undo rear facing bolt holing on the exhaust support bracket.



8. Pull away the exhaust bracket.



9. You can now access the bolt securing the dogleg mount to the gearbox.



10. Remove the bolt.



11. Remove the second dogleg mount bolt.



12. Remove the third dogleg mount bolt.



13. The Gearbox link mount can now be removed.



14. Remove the Gearbox link mount.



15. You can now place the Direnza gearbox mount into position.



16. Reinsert dogleg mount into position and hand tighten the further most forward bolt. Securing it to the gearbox.



17. Hand tighten the second dogleg mount bolt.



18. Hand tighten third dogleg mount bolt.



19. Once all three dogleg mount bolt have been started by hand you can tighten.



20. Step 19 continued.



21. Step 19 continued.



22. Re-install the bracket.



23. Then re-install the exhaust support bracket.



24. Hand tighten 3x nuts securing the bracket to the studs.



25. Tighten the two nuts on the upper spacer/bracket.



26. You can now tighten the 3x nuts for the support bracket.



27. Once tight, you can position the Direnza gearbox link mount either side of the dogleg mount bush and insert bolt.



28. Tighten the bolt, securing the dogleg mount o the Direnza link mount.



29. Installthe bolt securing the link mount to the subframe and tighten.



30. The Direnza Performance Gearbox Mount is now installed.

You may also like...



Ford Focus MK2 ST225  
MVT Intercooler.



Ford Focus MK2 ST225  
Air Induction Kit.

THANKS FOR YOUR ORDER!

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